



## 1 Summary

**ΗUA TIAN** 

CYX23/25 series oil injection core pressure sensor is a joint type flat film sensitive device. It is produced by selecting international advanced highly stable and high precision silicon pressure chip, adopting stress-optimized design of sintering base, through chip mounting, gold wire bonding, diaphragm welding, high vacuum oil injection, pressure cycle stress relief, high temperature aging, temperature compensation and other processes. More than 30 years of development, production experience and process innovation have given the product excellent stability and excellent performance, which has been widely recognized by customers.

**TIANSHUI HUATIAN SENSOR** 



# CYX23/25 SERIES PRESSURE SENSOR

### 1.1 CYX23/25 series pressure sensor: Recommended thread

The recommended standard thread connection is M20 × 1.5 and G1/2. The product is used for pressure detection of media compatible with stainless steel 316L, NBR or fluororubber.

### 1.2 Gauge type CYX23/25 series pressure sensor model + Y for negative pressure measurement

The negative pressure type is produced by negative pressure special process, which can reliably detect the pressure lower than atmospheric pressure. The range is between - 100kPa and 3MPa.

## 2 Features

- the measuring range is 0kPa  $\sim 10$ KPa $\cdots 10$ MPa
- pressure form: gauge pressure G, absolute pressure A and seal gauge pressure S
- constant current / constant voltage power supply
- isolated structure, suitable for a variety of fluid media
- M20 × 1.5, G1/2 thread optional
- all 316L stainless steel

### 3 Main uses

- industrial process control
- liquid level measurement
- gas and liquid pressure measurement
- pressure switch and hydraulic system
- medical and food equipment

## 4 Technical index

#### 4.1 Electrical performance

- power supply:  $\leq$  3.0mA; DC  $\leq$  10V DC
- electrical connection: 0.2mm2, 4-color ,100 mm silicone rubber flexible conductor
- common mode voltage output: 50% of current mode input (typical), 40% of voltage type input (typical)
- input impedance: 2.7k  $\Omega \approx 5k \Omega$
- output impedance: 3.0k  $\Omega \approx 6k \Omega$
- response time (10% ~ 90%): < 1ms
- insulation resistance: 500M Ω / 100V DC
- allowable overvoltage: 1.5 times full scale



#### 4.2 Structure performance

- diaphragm material: stainless steel 316L
- housing material: stainless steel 316L
- pressure pipe material: stainless steel 316L
- pin lead: Gold Plated Kovar
- sealing ring: NBR, fluororubber (optional)
- net weight: About 50g (CYX23), 70g (CYX25)

#### 4.3 Environment condition

- vibration: no change at 10gRMS, (20-2000) Hz
- constant acceleration: 100g, 11ms
- media compatibility: liquid or gas of 316L and NBR (optional fluororubber)

#### 4.4 Base conditions

- medium temperature: (25 ± 3) °C
- ambient temperature: (25 ± 3) °C
- humidity: (50% ± 10%) RH
- environmental pressure: (86 ~ 106) kPa
- power supply: (1.5 ± 0.0015) mA DC

#### 4.5 Standard range, sensitivity output and optional pressure form

| Range           | Full scale<br>Output (mV) | Pressure<br>form |   | Range            | Full scale<br>Output (mV) | Pressure<br>form |
|-----------------|---------------------------|------------------|---|------------------|---------------------------|------------------|
| 0 $\sim$ 10kPa  | (30~120) ± 20             | G                |   | 0~1.0MPa         | (50~145) ± 20             | G/A              |
| $0{\sim}35$ kPa | (40~120) ± 20             | G/A              |   | 0~2.0MPa         | (50~160) ± 20             | G/A              |
| 0 $\sim$ 70kPa  | (20~140) ± 20             | G/A              |   | $0{\sim}3.5$ MPa | (60~150) ± 20             | G/S/A            |
| 0 $\sim$ 100kPa | (50~145) ± 20             | G/A              | • | 0∼6.0MPa         | (60~130) ± 20             | S                |
| 0 $\sim$ 200kPa | (30~125) ± 20             | G/A              |   | $0{\sim}10$ MPa  | (40~110) ± 20             | S                |
| 0 $\sim$ 400kPa | (40~150) ± 20             | G/A              |   |                  |                           |                  |



### 4.6 Basic parameters

| Parameters                           | Typical value                              | Maximum | Company    |
|--------------------------------------|--|---------|------------|
| Zero output                          | +1   | +2      | MV         |
| Nonlinearity                         | 0.2  | 0.5     | %FS        |
| Hysteresis                           | 0.05                                       | 0.08    | %FS        |
| Repeatability                        | 0.05                                       | 0.08    | %FS        |
| Input / output impedance             | 2.6  | 5.0     | ΚΩ         |
| Zero temperature drift note 1        | ±0.4                                       | ±1.0    | %FS, @25°C |
| Sensitivity temperature drift note 2 | ±0.4                                       | ±1.0    | %FS, @25℃  |
| Long term stability                  | 0.2  | 0.3     | %FS / year |
| Exciting current                     | 1.5 (the maximum input voltage can be 10V) |         | mA         |
| Insulation resistance                | 500 (10                                    | MΩ      |            |
| Compensation temperature note 3      | 0∼+50; -10                                 | °C      |            |
| Working temperature                  | -40~                                       | °C      |            |
| Storage temperature                  | -40~                                       | °C      |            |
| Response time                        | 2  | ms      |            |
| Housing and diaphragm material       | 316L stainless steel                       |         |            |
| Ed seal ring                         | 18.5× 23.9<br>Fluororubber <sup>not</sup>  |         |            |
| Measuring medium                     | fluids compatible with<br>fluoroel         |         |            |
| Life (25 °C)                         | > 1 × 108 pressu                           | times   |            |
| Filling medium                       | silico                                     |         |            |

Note 1 & note 2: The typical value of zero temperature drift and sensitivity temperature drift of 0-10kPa is 0.5%FS@25°C, maximum 1.2%FS@25°C.

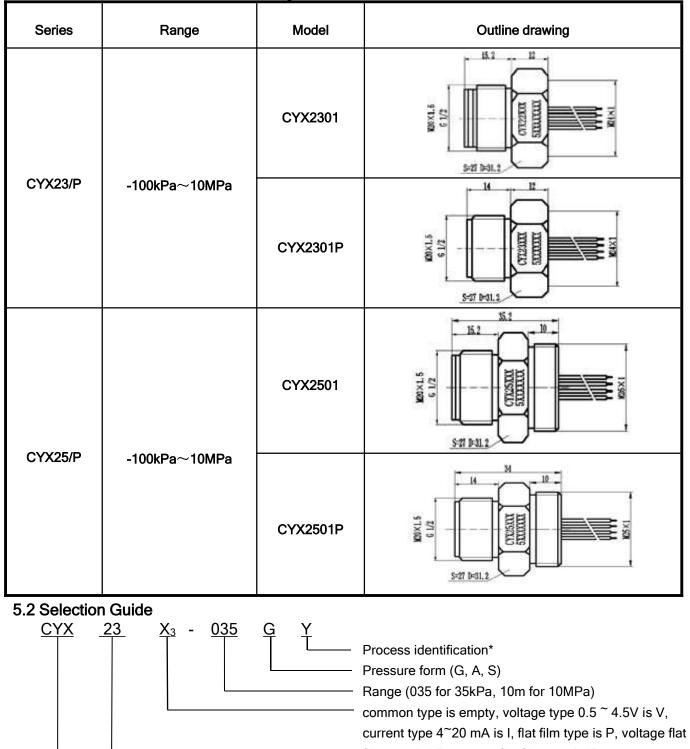
Note 3: 200kPa and below range, compensation temperature 0 to 50°C; above 200kPa, compensation temperature -10°C to 70°C.

Note 4: The temperature resistance range of fluororubber seal ring is - 20  $^{\circ}$ C ~ 200  $^{\circ}$ C, and its low temperature performance is poor. When the temperature range is lower than -20  $^{\circ}$ C, please verify the use.



## **5** Selection structure

### 5.1 Model selection and outline drawing

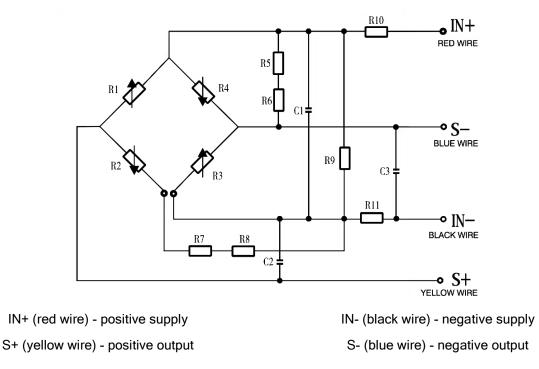


(such as 23, 25, 31, etc.)

\*Process identification: f is general process, Y is negative pressure process



## 6 Schematic diagram and wiring mode



## 7 Application tips

- The sealing method of the pressure sensor is recommended for the hexagonal ED seal structure. Avoid excessive torque affecting the stability of the pressure sensor during thread installation. The recommended torque is not greater than the following values according to the pressure range: 0~500kPa, 0.9Nm; 500kPa~ 2MPa, 1.1Nm; 2MPa~10MPa, 1.6Nm.
- Pay attention to protect the front diaphragm and the compensation circuit board at the back end of the pressure sensor, so as not to damage the performance or cause damage to the sensor.
- Do not press the metal diaphragm with hands or hard objects to avoid damage to the sensor due to chip deformation or perforation.
- The ventilation pipe at the rear of the G-type sensor should relate to the atmosphere; water, water vapor or corrosive media are not allowed to enter the reference chamber at the rear of the sensor.
- Avoid falling, hitting, etc., which will affect the stability of the sensor.
- In case of change in the pin lead, the label carried by the sensor shall prevail.