



TIANSHUI HUATIAN SENSOR

CYX50 SERIES PRESSURE SENSOR



Tianshui Huatian Sensor Co., Ltd
天水华天传感器有限公司



CYX5001

1 Summary

CYX50 series oil injection core pressure sensors are produced with international advanced high stability and high precision silicon pressure chip, sintered seat with stress optimized design, through patching, gold wire bonding, diaphragm pure plane welding, high vacuum oiling, pressure cycle stress relief, high temperature aging, temperature compensation and other processes.

CYX50 series assembly size and sealing method conform to the international 50 clamp interface standard, with good interchangeability. It is mainly used in pharmaceutical, food and other industries with high clean requirements for pressure testing.



2 Product features

- measuring range: -100kPa ~ 0kPa ~ 10kPa...6MPa
- pressure type: gauge pressure (G), absolute pressure (A) and seal gauge pressure (S)
- constant current / voltage power supply
- isolated structure, suitable for multiple fluid media
- Φ 50.5mm standard pressure sensor
- all 316L stainless steel

3 Applications

- medicine
- food
- industrial process control
- liquid level measurement of pressure vessel

4 Technical indicators

4.1 Electrical performance

- power supply: $\leq 3.0\text{mA}$; DC $\leq 10\text{V DC}$
- electrical connection: 0.2mm^2 4-color 100 mm silicone rubber flexible conductor
- common mode voltage output: 50% of current mode input (typical value), 40% of voltage type input (typical value)
- input impedance: $2.7\text{K } \Omega \sim 5\text{K } \Omega$
- output impedance: $3.0\text{k } \Omega \sim 6\text{K } \Omega$
- response time (10% ~ 90%): $< 1\text{ms}$
- insulation resistance: $500\text{M } \Omega / 100\text{V DC}$
- allowable overvoltage: 1.5 times of full scale

4.2 Structure performance

- diaphragm material: stainless steel 316L
- shell material: stainless steel 316L
- pressure lead-in tube material: stainless steel 316L
- pin lead: gilded Kovar
- sealing ring: silicone rubber
- net weight: about 160g



4.3 Environment condition

- vibration: no change at 10gRMS, (20-2000) Hz
- constant acceleration: 100g, 11ms
- media compatibility: liquid or gas compatible with 316L and silicone rubber

4.4 Reference conditions

- medium temperature: $(25 \pm 3) ^\circ\text{C}$
- ambient temperature: $(25 \pm 3) ^\circ\text{C}$
- humidity: $(50\% \pm 10\%) \text{ RH}$
- ambient pressure: (86-106) kPa
- power supply: $(1.5 \pm 0.0015) \text{ mA DC}$

4.5 Standard range sensitivity output and optional pressure form

Range	Full scale output (mV)	Pressure type		Range	Full scale output (mV)	Pressure type
0~10kPa	$(30 \sim 120) \pm 20$	G		0~400kPa	$(40 \sim 150) \pm 20$	G/A
0~35kPa	$(40 \sim 120) \pm 20$	G/A		0~1.0MPa	$(55 \sim 145) \pm 20$	G/A
0~70kPa	$(20 \sim 140) \pm 20$	G/A		0~2.0MPa	$(50 \sim 160) \pm 20$	G/A
0~100kPa	$(50 \sim 145) \pm 20$	G/A		0~3.5MPa	$(60 \sim 150) \pm 20$	G/S/A
0~200kPa	$(30 \sim 125) \pm 20$	G/A		0~6.0MPa	$(60 \sim 130) \pm 20$	S



4.6 Basic parameters

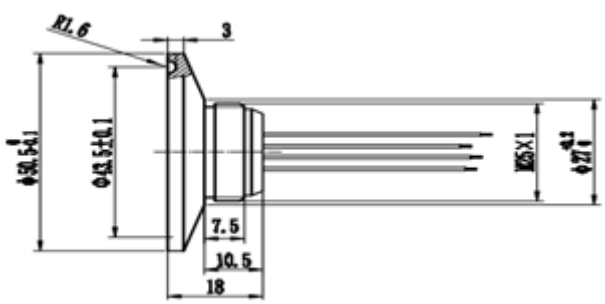
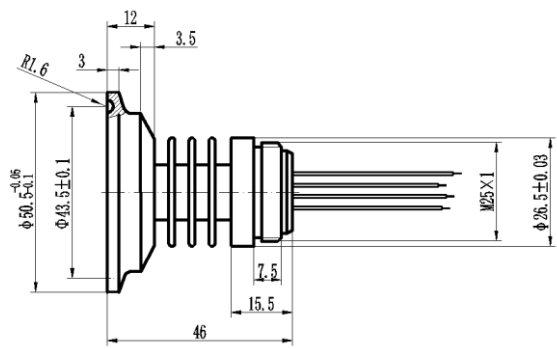
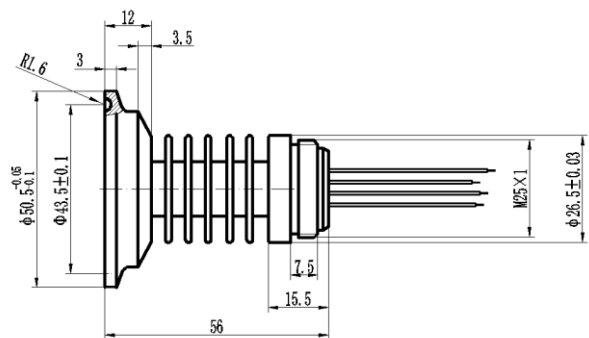
Parameters	Typical value	Max value	Unit
Full scale output	100	250	mV
Zero output	±1	±2	mV
Nonlinearity	0.2	0.5	%FS
Hysteresis	0.05	0.08	%FS
Repeatability	0.05	0.08	%FS
Input / output impedance	2.6	5.0	kΩ
Zero temperature drift (note 1)	±0.4	±1.0	%FS, @25°C
Sensitivity temperature drift (note 2)	±0.4	±1.0	%FS, @25°C
Long-term stability	0.2	0.3	%FS / year
Excitation current	1.5 (the maximum input voltage can be 10V)		mA
Insulation resistance	500 (100VDC)		MΩ
Compensation temperature (note 3)	0~+50; -10~+70		°C
Working temperature	-40~+125 / +150		°C
Storage temperature	-40~+125		°C
Response time	≤1		ms
Housing and diaphragm material	stainless steel 316L		
O-ring	silicone rubber		
Measuring medium	fluids compatible with 316L, silicone rubber		
Life (25 °C)	> 1 × 10 ⁸ pressure cycle (80% FS)		times
Filling medium	silicone oil		
Sealing ring	various specifications, user-defined		

Note 1 & 2. 0-10kPa zero temperature drift and sensitivity temperature drift: typical value is 0.5% FS @ 25 °C, maximum value is 1.2% FS @ 25 °C.

Note 3. compensation temperature 0~ +50 °C for ranges ≤ 200kPa; - 10°C~ +70 °C for ranges >200kPa.

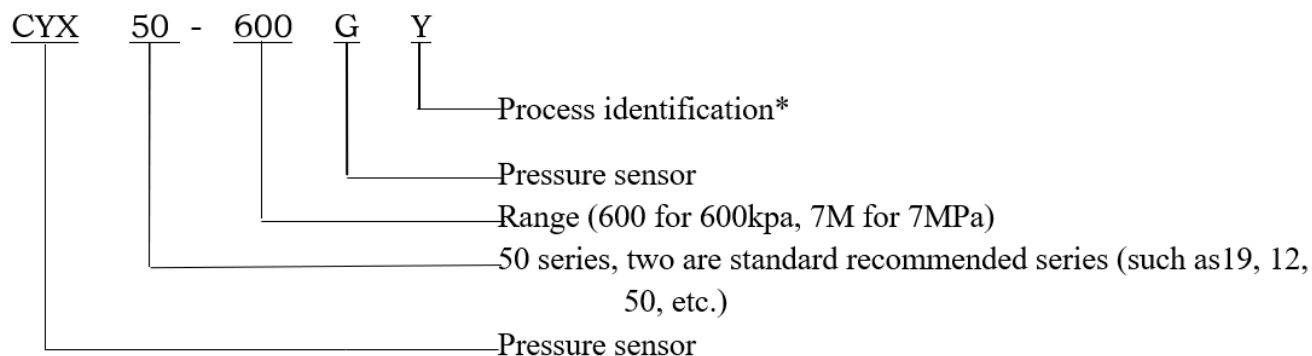
5 Model structure selection

5.1 Model selection

Series	Range	Model	Outline drawing
CYX50	-100kPa~7MPa	CYX5001 (-40°C~+125°C)	
		CYX5002 (-40°C~+150°C)	
		CYX5003 (-40°C~+150°C)	

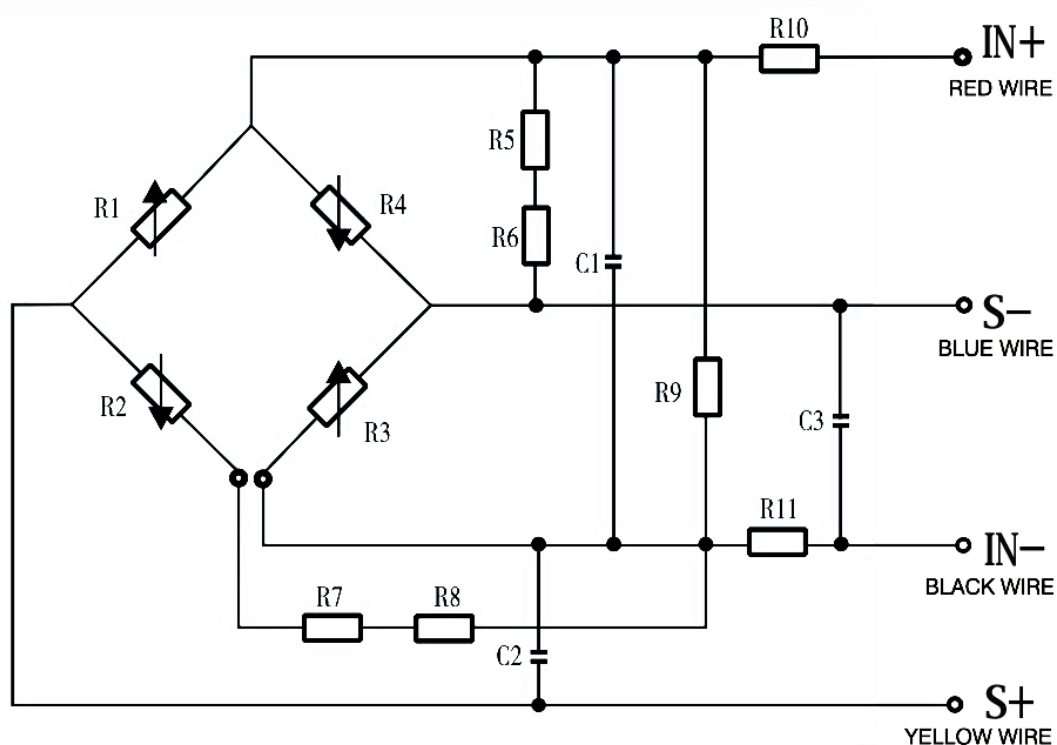


5.2 Selection Guide



*Process identification: f is general process; Y is negative pressure process

6 Schematic diagram and wiring mode



IN + (red wire) - power supply positive

IN - (black wire) - power supply negative

S + (yellow wire) - output positive

S - (blue wire) - output negative



TIANSHUI HUATIAN SENSOR

CYX50 SERIES PRESSURE SENSOR

7 Application tips

- Taking care to protect the front diaphragm of the pressure sensor and the compensation circuit board at the rear end so that the performance of the pressure sensor will not be affected or the pressure sensor will be damaged by bruising.
- Do not press the metal diaphragm with hands or hard objects to avoid damage to the pressure sensor due to chip deformation or perforation.
- Keep the rear vent pipe of the G-type pressure sensor connected to the atmosphere; prohibit water, water vapor or corrosive media from entering the reference chamber at the rear of the pressure sensor.
- Avoid dropping and bumping, etc., which will affect the stability of the product.
- If there is any change in the pin lead, the label carried by the pressure sensor shall prevail.